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|--|--|---------------------|-----------|
| DART AEROSPACE LTD | | Work Order: | 22276 |
| Description: Bracket ass'y | | Part Number: | D2804-042 |
| Dwg: D2804 rev. B A1 | | Qty: | 1 |

| Step | Location | Procedure | By | Date | Qty |
|------|------------|--|----|----------|-----|
| 1 | EXPEDITING | Issue W/O | | | |
| 2 | STORES | Pick: Qty Part Number Description Batch 1 D2804-2 Bracket B21305 1 D2805-2 Stop B14244 1 D2809 Bushing B17794 | U | 05.01.20 | 1 |
| 3 | METAL | Press D2805-2 into arm as per Dwg D2804 | | | |
| 4 | QC | Inspect Level 5 | | 05.01.20 | 1 |
| 5 | FINISHING | Powder coat white (4.3.5.1) per QSI 005 | | 05.01.20 | 1 |
| 6 | QC | Inspect Level 3 | | 05.01.20 | 1 |
| 3 | METAL | Press D2809 into arm as per Dwg D2804 | | 05.01.21 | 1 |
| 7 | STORES | Pick: Qty Part Number Description Batch 1 AN3-16A Bolt M14520 2 AN960JD10 Washer H15820 1 MS21042L3 Nut M15539 | | 05.01.21 | 1 |
| 8 | METAL | Assemble as per DWG D2804 | | 05.01.21 | 1 |
| 9 | QC | Inspect Level 5 | | 05.01.21 | 1 |
| 10 | STORES | Identify and stock | | 05.01.21 | 1 |
| 11 | EXPEDITING | Close W/O Cost / part: 69.55 545 05/01/25 (1) | | 05.01.21 | 1 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|--------------------------|------------|----------|
| A | 00.11.09 | New Issue | EC | |
| B | 00.11.15 | Revise pick list | EC | |
| C | 01.03.02 | Added D2809 to pick list | EC | |
| D | 01.04.26 | Re format | EC | EC |

RELEASED

01.04.26

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 20, 2005
02:40 pm

Work Order No : 0022276
Project Name : D2804-044
Project For :
Work Order Type : Main
Main WO Number :
House Part Number : D2804-044
Description : STA 155 Bracket Ass'y RH
Manufactured : Yes
Amount Req'd : 1
Amount Done : 0
Start Date : 01-20-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Margin : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |